

Technical Specifications

Flashpoint; PMCC	40	°C
Specific Gravity @ 60°F	0.85	kg/ltr
Recommended Dry Film Thickness	<u>7.5</u>	microns
Theoretical Coverage @ Avg. Recommended DFT	52.4	m ² /l
Non Volatile	45	weight %
Viscosity; DIN (53 211) Cup No. 2 @ 20°C (at time of manufacture)	45	seconds
Cure Time @ 25°C	± 24	hours
Volatile Organic Content (VOC) (ASTM D-3960)	464	g/l
Accelerated Corrosion Tests @ Avg. Recommended DFT		
Humidity; 100 % RH; @ 40°C; DIN 50 017-KK (DIN 1623 Steel Panels)	464	hours
Humidity; 100 % RH; @ 50°C; ASTM D-1748 (2x4x1/8" Polished Steel Panels)	1000+	hours